

## Q-ACTV PA 2005 HIGH BUILD PRIMER ACTIVATOR

### 1 PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** Q-ACTV PA 2005 HIGH BUILD PRIMER ACTIVATOR  
**Common Name:** Undercoat  
**SDS Number:** H0005  
**Product Code:** QACTVPA2005  
**Revision Date:** 12/16/2025  
**Chemical Formula:** Complex Mixture  
**Product Use:** Paint

**Supplier Details:** Quill Hair & Ferrule LTD  
1 Greengate Park Rd., P.O. Box 23927  
Columbia, SC 29224

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24 Hours Emergency Number 1-800-535-5053 INFOTRAC ID# 116017

### 2 HAZARDS IDENTIFICATION

#### Classification of Substance

##### GHS Classification in Accordance with 29 CFR 1910 (OSHA HCS):

Physical, Flammable Liquids, 3  
Health, Aspiration hazard, 1  
Health, Acute toxicity, 5 Dermal  
Health, Specific target organ toxicity - Single exposure, 3  
Health, Specific target organ toxicity - Repeated exposure, 2

#### GHS Label Elements, Including Precautionary Statements

**GHS Signal Word:** **DANGER**

**GHS Hazard Pictograms:**



##### GHS Hazard Statements:

H226 - Flammable liquid and vapor  
H304 - May be fatal if swallowed and enters airways  
H313 - May be harmful in contact with skin  
H336 - May cause drowsiness or dizziness  
H373 - May cause damage to organs through prolonged or repeated exposure

##### GHS Precautionary Statements:

P202 - Do not handle until all safety precautions have been read and understood.  
P210 - Keep away from heat/sparks/open flames/hot surfaces. No smoking  
P233 - Keep container tightly closed.  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P270 - Do not eat, drink or smoke when using this product.  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P301+310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.  
P303+361+353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P305+351+338 - IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.  
P312 - Call a POISON CENTER or doctor/physician if you feel unwell.

P332+313 - If skin irritation occurs: Get medical advice/attention.

P370+378 - In case of fire: Use dry sand, dry chemical or alcohol resistant foam for extinction.

## Hazards not Otherwise Classified (HNOC) or not Covered by GHS

<b>Route of Entry:</b>	Eyes; Ingestion; Inhalation; Skin
<b>Target Organs:</b>	Eyes; Skin; Respiratory system; Central nervous system; Hematopoietic system; Blood; Kidneys; Liver; Lymphoid system
<b>Inhalation:</b>	Anesthetic, may cause respiratory irritation and CNS depression. Can cause irritation and inflammation of the respiratory tract. Minimal respiratory tract irritation may occur with exposure to a large amount of material.
<b>Skin Contact:</b>	May cause irritation, tearing and redness.
<b>Eye Contact:</b>	May cause irritation.
<b>Ingestion:</b>	Aspiration hazard: Harmful or fatal if swallowed.

## 3 COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients: Cas #	Range	Chemical Name	ACGIH TLV (PPM)	OSHA PEL (PPM)
540-88-5	30-40%	tert-Butyl acetate	200	200
98-56-5	25-35%	P-chlorobenzotrifluoride	200	200
28182-81-2	30-40%	Hexane, 1,6-diisocyanato-, homopolymer	.05MG/M3	.05MG/M3
822-06-0	.1-1%	Hexamethylene-1,6-diisocyanate	.0005	.0005
110-43-0	1-5%	Heptan-2-one	50	100

Chemical Ingredients:		
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## 4 FIRST AID MEASURES

<b>Inhalation:</b>	If symptoms develop, move victim to fresh air. If symptoms persist, obtain medical attention.
<b>Skin Contact:</b>	Promptly flush skin with water until all chemical is removed. Get medical attention if needed.
<b>Eye Contact:</b>	Immediately flush eyes with large amounts of water for at least 15 minutes, lifting eyelids occasionally to facilitate irrigation. Get immediate medical attention.
<b>Ingestion:</b>	Seek immediate medical attention. Induce vomiting.

## 5 FIRE FIGHTING MEASURES

<b>Flammability:</b>	NFPA Class 1C Flammable Liquid
<b>Flash Point:</b>	83 F
<b>Flash Point Method:</b>	ASTM D93
<b>Lower Explosive Limit:</b>	.8%
<b>Upper Explosive Limit:</b>	13%

Dry powder, water spray, dry chemical, carbon dioxide, alcohol foam. Do not use a solid stream of water since the stream will scatter and spread the fire. Water spray may be used to keep fire exposed containers cool, dilute spills to nonflammable mixtures, protect personnel attempting to stop leak and disperse vapors.

## 6 ACCIDENTAL RELEASE MEASURES

Ventilate area of leak or spill. Remove all sources of ignition. Wear appropriate personal protective equipment. Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Contain and recover liquid when possible. Use non-sparking tools and equipment. Absorb spill with inert material, then place in chemical waste container. Remove/Dispose of in a manner consistent with federal and local law. Do not use combustible materials, such as saw dust. Do not flush to sewer. If a leak or spill has not ignited, use water spray to disperse the vapors, to protect attempting to stop leak and to flush spills away from exposures.

## 7 HANDLING AND STORAGE

<b>Handling Precautions:</b>	Protect against physical damage.
<b>Storage Requirements:</b>	Store in a cool dry well ventilated area. Keep away from heat and flame. Do not get in eyes, on skin, or

on clothing. Protect against physical damage. Outside or detached storage is preferred. Separate from oxidizing materials. Containers should be bonded and grounded from transfers to avoid static sparks. Storage and use areas should be No smoking areas. Containers of the material may be hazardous when empty since they retain product residues (vapors, liquid); observe all warnings and precautions listed for the product.

**8 EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Engineering Controls:** N/A  
**Personal Protective Equipment:** HMIS PP, K | Properly fitted air purifying or air-fed respirator, gloves, suit, and boots. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. QHF recommends the use of a fresh air supply respirator.

**9 PHYSICAL AND CHEMICAL PROPERTIES**

<b>Appearance:</b>	Clear Liquid	<b>Odor:</b>	Mild
<b>Physical State:</b>	Liquid	<b>Solubility:</b>	Miscible
<b>Specific Gravity or Density:</b>	1.02	<b>Percent Volatile:</b>	64%
<b>Boiling Point:</b>	174-344 F	<b>Vapor Density:</b>	Heavier than air
<b>Evaporation Rate:</b>	Slower than Ether	<b>Volatile organic compound:</b>	160 GRAMS/LITER 1.3 LBS/GL

**10 STABILITY AND REACTIVITY**

**Chemical Stability:** Product is stable under normal conditions.  
**Conditions to Avoid:** Oxidation promoting conditions ( Heat, Sunlight and Air).  
**Materials to Avoid:** Strong Acids  
**Hazardous Decomposition:** Carbon dioxide, oxides of nitrogen, carbon monoxide  
**Hazardous Polymerization:** Will not occur.

**11 TOXICOLOGICAL INFORMATION**

ACUTE TOXICITY				
Ingredient Name	Test	Results	Route	Species
tert-Butyl acetate	LD 50	4500 mg/kg bwt	Oral	Rat
	LC 50	4211 ppm / six hours	Inhalation	Rat
	LD 50	>2000 mg/kg bwt	Dermal	Rabbit
p-chlorobenzo-trifluoride	LD 50	11500 mg/kg	Oral	Rat
	LC 50	20mg/kg	Inhalation	Rat
	LD 50	N/A	Dermal	Rabbit
Hexane, 1,6-diisocyanato-homopolymer	LD 50	746mg/kg	Oral	Rat
	LC 50	124 kg/m3/ 4 hours	Inhalation	Rat
	LD 50	599 mg/kg	Dermal	Rabbit
Hexamethylene, 1,6-diisocyanate	LD 50	>5000 mg/kg	Oral	Rat
	LC 50	390-453 mg/kg	Inhalation	Rat
	LD 50	>5000 mg/kg	Dermal	Rabbit
Heptan-2-one	LD 50	1600 mg/kg	Oral	Rat
	LC 50	N/A	Inhalation	Rat
	LD 50	N/A	Dermal	Rabbit

Environmental Fate: When released into the soil, this material is not expected to evaporate significantly. When released into the soil, this material may leach into groundwater. When released into the soil, this material may biodegrade to a moderate extent. When released into water, this material is not expected to evaporate significantly. When released into water, this material may biodegrade to a moderate extent. This material has an estimated bioconcentration factor (BCF) of less than 100. This material is not expected to significantly bioaccumulate. When released into the air, this material is expected to be readily degraded by reaction with photochemically produced hydroxyl radicals, When released into the air, this material is expected to have the half-life of less than one day.

Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

DOT:Paint, 3, UN1263, PG III

IATA:Paint, 3, UN1263, PG III

MULTI-MODAL:Paint, 3, UN1263, PG III

COMPONENT / (CAS/PERC) / CODES

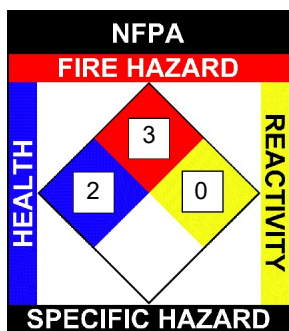
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- \*p-Chlorobenzotrifluoide (98-56-6 25-35%) TSCA
  - \*tert-Butyl acetate (540-88-5 30-40%) CERCLA, CSWHS, MASS, OSHAWAC, PA, TSCA, TXAIR
  - \*Hexane, 1,6-diisocyanato-, homopolymer (28182-81-2 30-40%) TSCA
  - \*Hexamethylene-1,6-diisocyanate (822-06-0 .4%) CERCLA, HAP, MASS, SARA313, TSCA, TXAIR
  - \*Heptan-2-one (110-43-0 1-5%) EPCRA, SARA313, TSCA

REGULATORY KEY DESCRIPTIONS

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CERCLA = Superfund clean up substance  
 CSWHS = Clean water Act Hazardous substances  
 MASS = MA Massachusetts Hazardous Substances List  
 OSHAWAC = OSHA workplace Air Contaminants  
 PA = PA Right-To-Know List of Hazardous Substances  
 TXAIR = TX Air Contaminants with Health Effects Screening Level  
 EPCRAWPC = EPCRA Water Priority Chemicals  
 NJHS = NJ Right-to-Know Hazardous Substances  
 TOXICRCRA = RCRA Toxic Hazardous Wastes (U-List)  
 TXHWL = TX Hazardous waste List  
 SARA313 = SARA 313 Title III Toxic Chemicals  
 TSCA = Toxic Substances Control Act  
 HAP = Hazardous Air Pollutants  
 HWRCA = RCRA Hazardous waste

**NFPA:** Health = 2, Fire = 3, Reactivity = 0, Specific Hazard = n/a  
**HMIS III:** Health = 2(Chronic), Fire = 3, Physical Hazard = 0  
**HMIS PPE:** K - Full Face Respirator, Gloves, Full Suit, Boots



HMIS	
HEALTH	<input checked="" type="checkbox"/> 2
FLAMMABILITY	3
PHYSICAL HAZARD	0
PERSONAL PROTECTION	K



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Revision Date: 12/16/2025