



Specialty Paints & Products for
Sign · Branding · Re-Imaging
1.800.421.7961

Q-COAT AC™ AIR DRY COATING

Q-COAT AC™ is a one-component fast air dry coating. This product is ideal for touch up kits (no pot life issues) and repainting metal signage in the field by brush and roll application to avoid over spray problems on surrounding surfaces and properties.

APPLICATION:

1.



Safety:

Use only NIOSH approved respirators and personal protection equipment recommended for the product used.

Always review the MSDS – Material Safety Data Sheets before use.

SURFACE PREPARATION

2.



Touch Up Kits:

Clean surface scratches with the recommended surface cleaner and lightly sand the surface area to be touched up with a grey 3M™ scotch pad.



In Field Surface Repainting:

Remove existing loose paint, rust and oxides by dry sanding with a maximum P#80 Grit dry paper followed by P#180 Grit dry paper. Clean surface immediately with an approved **Q-SOLV™** Cleaner Degreaser and spot prime if bare substrate is exposed with **Q-PRIM™ MP2070™**. Refer to appropriate **Q-PRIM™** Technical Data Sheet.

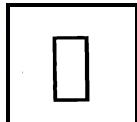
3.



Surface Cleaning:

Immediately after surface preparation, clean with approved **Q-SOLV™** Cleaner Degreaser and apply approved **Q-PRIM™** Primer if needed – see above.

4.



Brush Roll or Pad Applicator: May be brushed, rolled or applied with a pad applicator. Only use a quality brushes or roller covers to apply. Use as supplied or reduce 5% to 25% or as necessary with **Q-SOLV™ SR0060™** Reducer or **Q-SOLV™ SR0064™** Retarder. Shur-Line® brand applicator pads and Quali-Tech® Ultra Smooth high density foam roller covers are recommended.

5.



Dry Time:

Dry to touch, handle and topcoat times vary and are dependent on ambient temperature, % relative humidity and air movement which all play a significant role in dry times. Always test topcoat compatibility before production runs.

Always test surface preparation, primer and topcoat compatibility to determine acceptability before any production run.

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