



Specialty Paints & Products for  
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1.800.421.7961

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## Q-PRIM™ SP2020™ WHITE PRIMER

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**Q-PRIM™ SP2020™** is a very fast drying Alkyd shop coat metal primer, 3.0 VOC, heavy metal free and weldable. **Q-PRIM™ SP2020™** provides maximum corrosion resistance on clean steel surfaces.

QHF Environmentally Friendly Product.

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### APPLICATION:

1.



**Safety:**

Use only NIOSH approved respirators and personal protection equipment recommended for the product used.

*Always review the MSDS – Material Safety Data Sheets before use.*

2.

**Steel Surface Preparation:**

**Surface Preparation:**

Remove existing rust and oxides by dry sanding with a maximum P#80 Grit dry paper or by sand, shot or soda blasting.

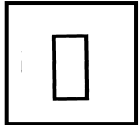
3.



**Surface Cleaning:**

Immediately Clean with **Q-SOLV™** Approved Cleaners / Degreasers. Apply **Q-PRIM™ SP2020™ White Primer** after substrate has completely dried or flash rusting may occur. Steel flash rusting occurs quickly with ambient relative humidity if not quickly protected with primer.

4.



**Application:**

**Q-PRIM™ SP2020™** is a one-component product that can be sprayed through airless or pressure tank spray equipment, brushed or roll applied.

**Q-PRIM™ SP2020™** can also be reduced by sparingly adding **Q-SOLV™ CD4404™** (Fast Reducer), **Q-SOLV™ CD4412™** (Slow Reducer), VM&P naphtha or mineral spirits.

5.



**Dry Time To Topcoat:**

Dry to touch, handle and topcoat times vary and are dependent on ambient temperature, % relative humidity and air movement which all play a significant role in dry times.

Always test surface preparation, primer and topcoat compatibility to determine acceptability before any production run.

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