



Specialty Paints & Products for
Sign · Branding · Re-Imaging
1.800.421.7961

Q-PRIM™ SP2022™ RED OXIDE PRIMER

Q-PRIM™ SP2022™ is a very fast drying Alkyd shop coat metal primer, 3.0 VOC, heavy metal free and weldable. **Q-PRIM™ SP2022™** provides maximum corrosion resistance on clean steel surfaces.

QHF Environmentally Friendly Product.

APPLICATION:

1.



Safety:

Use only NIOSH approved respirators and personal protection equipment recommended for the product used.

Always review the MSDS – Material Safety Data Sheets before use.

2.

Steel Surface Preparation:

Surface Preparation:

Remove existing rust and oxides by dry sanding with a maximum P#80 Grit dry paper or by sand, shot or soda blasting.

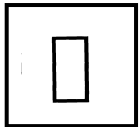
3.



Surface Cleaning:

Immediately Clean with **Q-SOLV™** Approved Cleaners / Degreasers. Apply **Q-PRIM™ SP2022™ Red Oxide Primer** after substrate has completely dried or flash rusting may occur. Steel flash rusting occurs quickly with ambient relative humidity if not quickly protected with primer.

4.



Application:

Q-PRIM™ SP2022™ is a one-component product that can be sprayed through airless or pressure tank spray equipment, brushed or roll applied.

Q-PRIM™ SP2022™ can also be reduced by sparingly adding **Q-SOLV™ CD4404™** (Fast Reducer), **Q-SOLV™ CD4412™** (Slow Reducer), VM&P naphtha or mineral spirits.

5.



Dry Time To Topcoat:

Dry to touch, handle and topcoat times vary and are dependent on ambient temperature, % relative humidity and air movement which all play a significant role in dry times.

Always test surface preparation, primer and topcoat compatibility to determine acceptability before any production run.

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